## G-Series M Car Wheel Arch Liner Clearance Grille Fitting Instructions

## **Tools Required:**

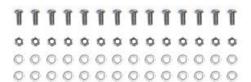
- Ratchet and 10mm Socket
- Pen to mark holes
- Dremel tool, sharp knife, small hacksaw or side cutters (to remove original grilles)
- Drill and 5mm drill bit
- M4 Allen Key

## **Kit Contents:**

- 2x G-Series M Car Wheel Arch Liner Clearance Grilles (left-hand and right-hand)
- 14x M5x12mm Button Head Bolts
- 14x M5 Nyloc Nuts
- 28x M5 Pan Washers





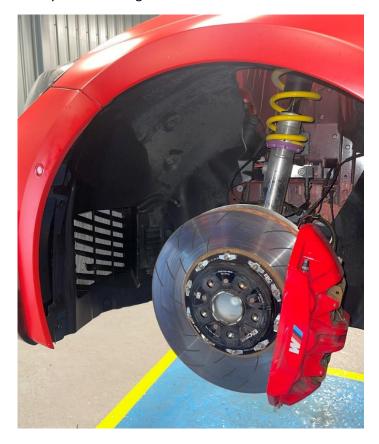


PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT



## Instructions:

1. Start by raising he car safely and removing the wheel.



2. Release the front part of the wheel arch liner by locating the 13 10mm screws securing it in place.



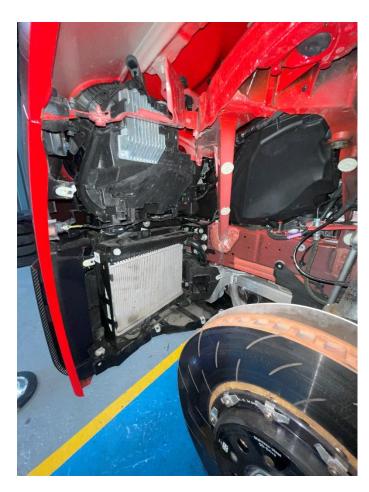






3. Remove the wheel arch and place it in a workable area.







4. Remove the original grille from the arch liner. This can be done with a variety of tools; a Dremel tool, sharp knife, small hacksaw or side cutters will all work.







5. Place the new AIRTEC Motorsport grille over the wheel arch as shown. Use a pen to mark the arch liner through the holes in the mounting tabs to indicate where to drill the holes.





6. Remove the grille and drill 5mm holes in the marked locations.





7. Secure the grille in place using the supplied bolts and Nyloc Nuts with washers both sides.





8. Finally, repeat the steps to complete the other side. Then refit the arch liner in reverse of removal and refit wheel.



