BMW G-Series M Car Aluminium Undertray Fitting Instructions

Tools Required:

- Ratchet and 10mm Socket
- Cross-Head Screwdriver

Kit Contents:

• 1x AIRTEC Motorsport Undertray



PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR WITH THE STEPS BEFORE CARRYING THEM OUT

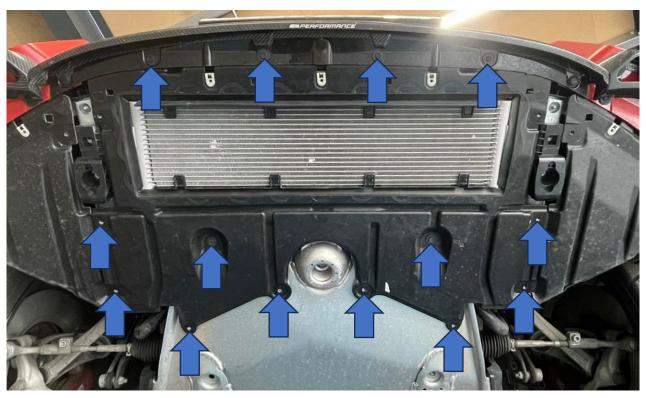


Instructions

1. With the car safely in the air, remove the rubber bumper trim by undoing the 11 self-tappers (blue arrows). There are then four plastic hook clips that slot under the front section of the bumper; pull the bumper trim towards the back to release them.

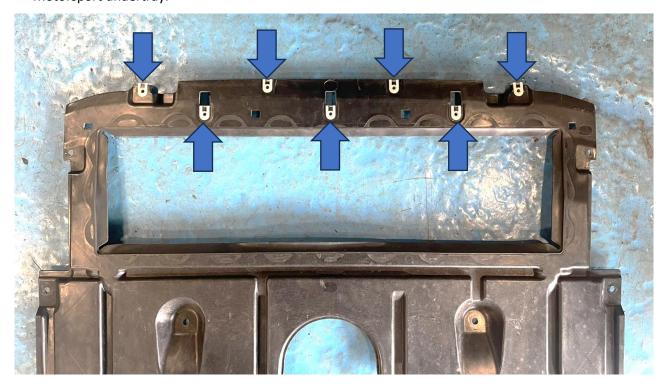


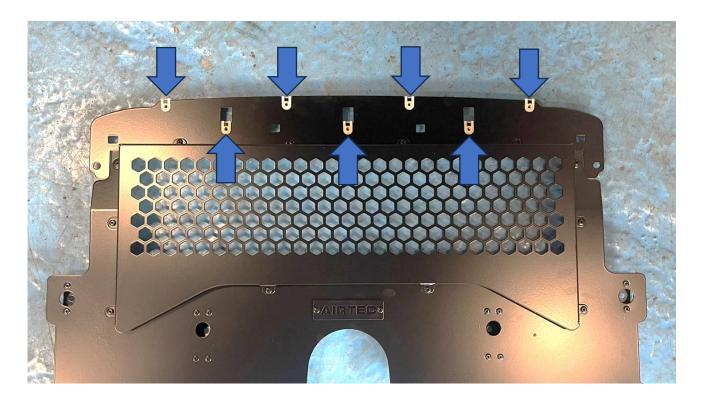
2. Release the undertray by removing the 14 10mm bolts securing it in place





3. Remove the seven screw retaining clips from the original undertray and then refit these to the new AIRTEC Motorsport undertray.







4. Remove the rubber trim from under the car; this is not reused.



5. Finally, reinstall the AIRTEC Motorsport undertray and the rubber bumper trim removed in Step 1 in reverse of removal. All fittings are reused and locate in the same place.

