

Honda Civic Type R FL5 Big Boost Pipe Kit Fitting Instructions

Tools Required:

- Ratchet and Socket Set
- Cross-Head Screwdriver
- Trim Removal Tool or Flat-Blade Screwdriver

Kit Contents:

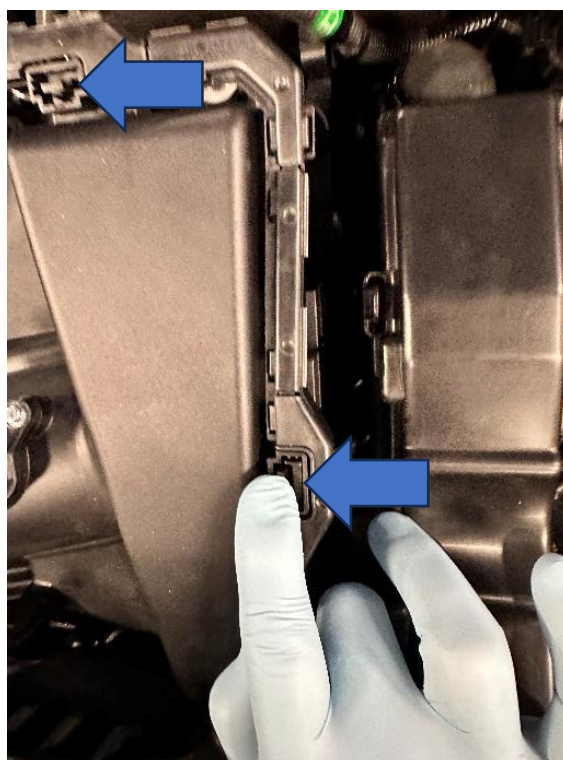
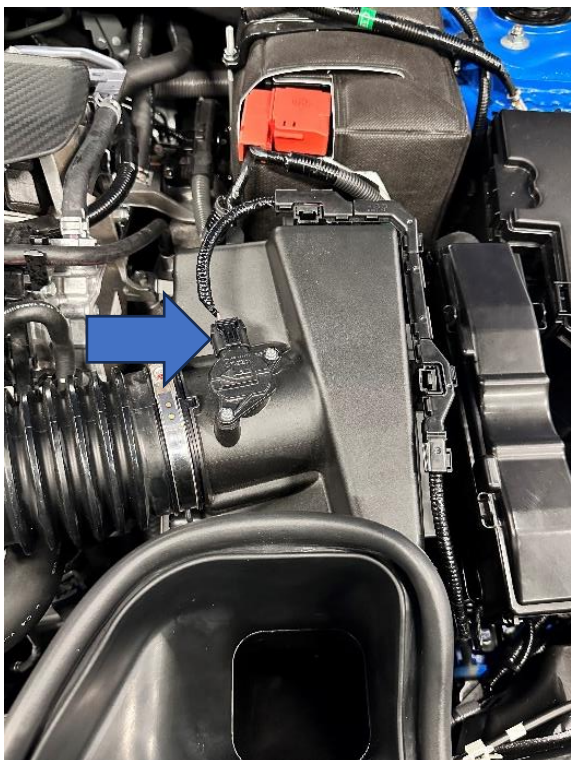
- 1x Pro Hoses Cold Side Silicone Hose
- 1x Pro Hoses Hot Side Silicone Hose
- 1x 70mm CNC Joiner
- 1x 65mm CNC Joiner
- **Fitting Kit:**
 - 2x 80mm Jubilee Clips
 - 1x 70mm Jubilee Clip
 - 1x 60mm Jubilee Clip



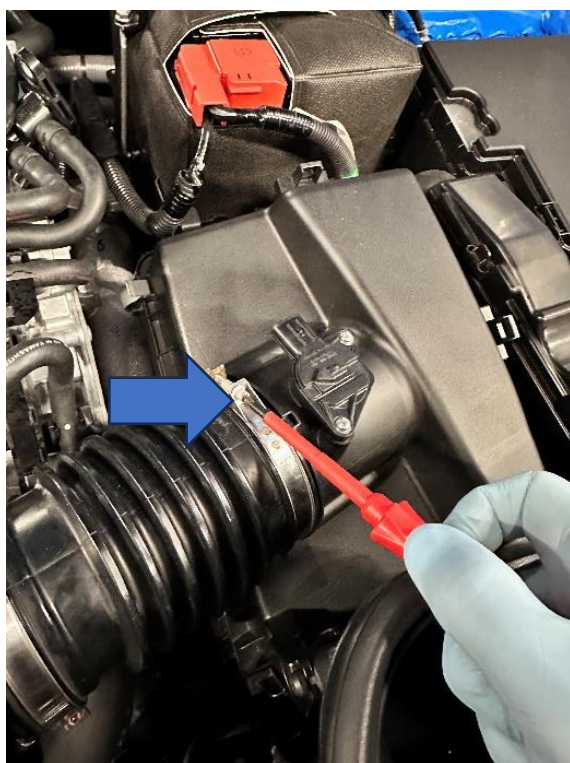
PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR
WITH THE STEPS BEFORE CARRYING THEM OUT

Instructions:

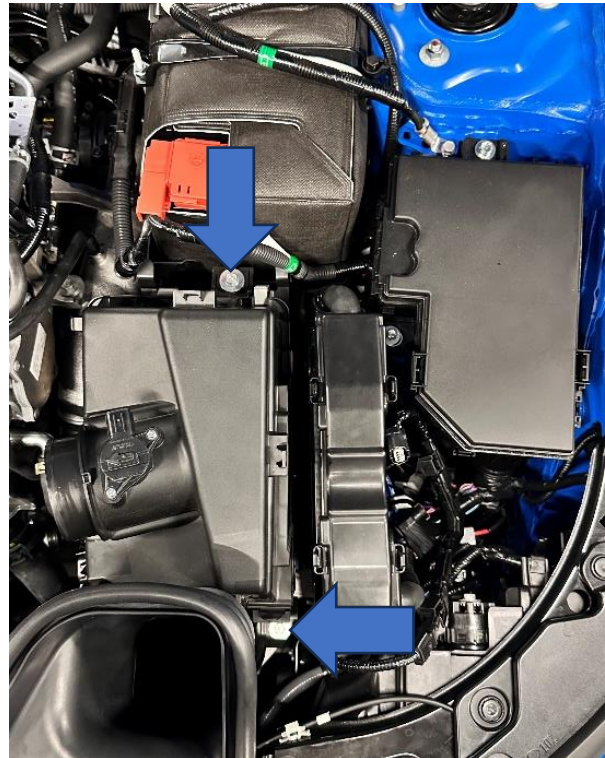
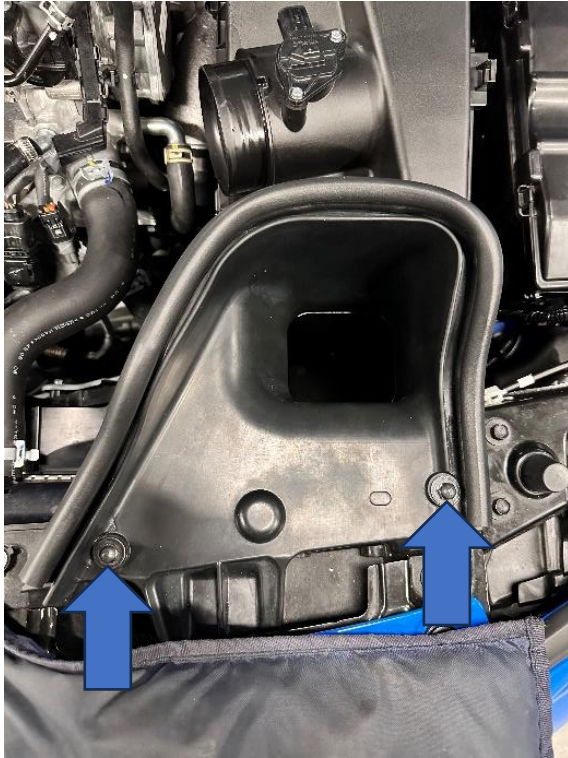
1. Open the bonnet and start by locating the MAF sensor and unplugging it from the original airbox along with the clips that hold the plastic holder for the wiring loom in place.



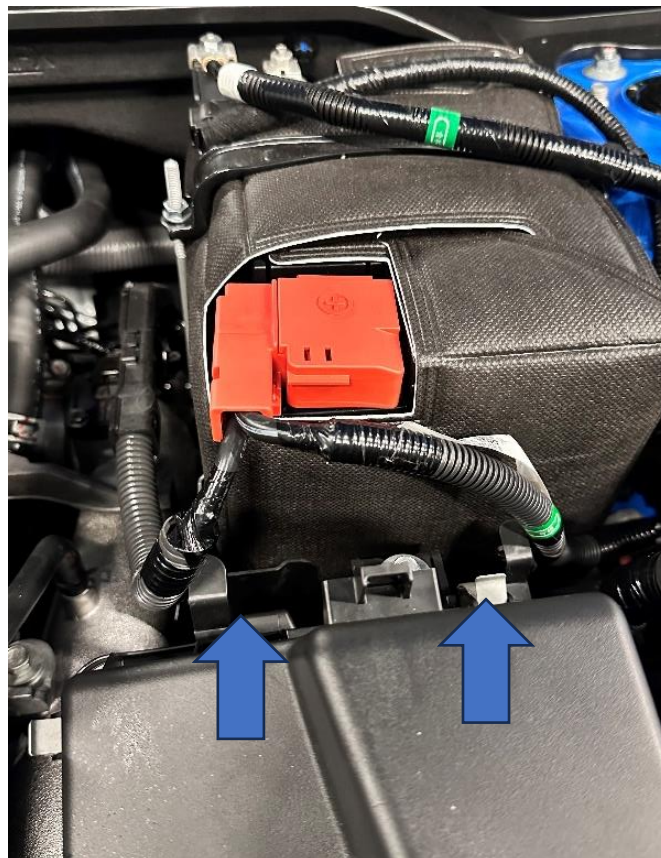
2. Using a small cross-head screwdriver, undo the hose clamps connecting the air box and to the inlet pipe.



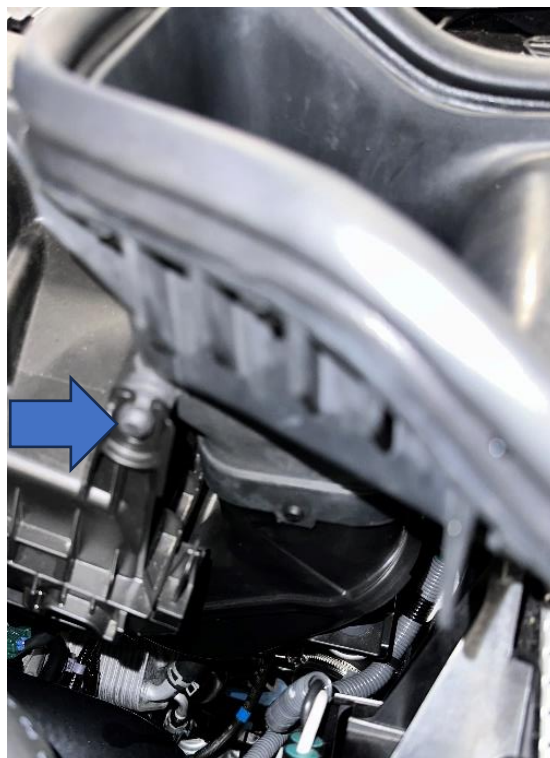
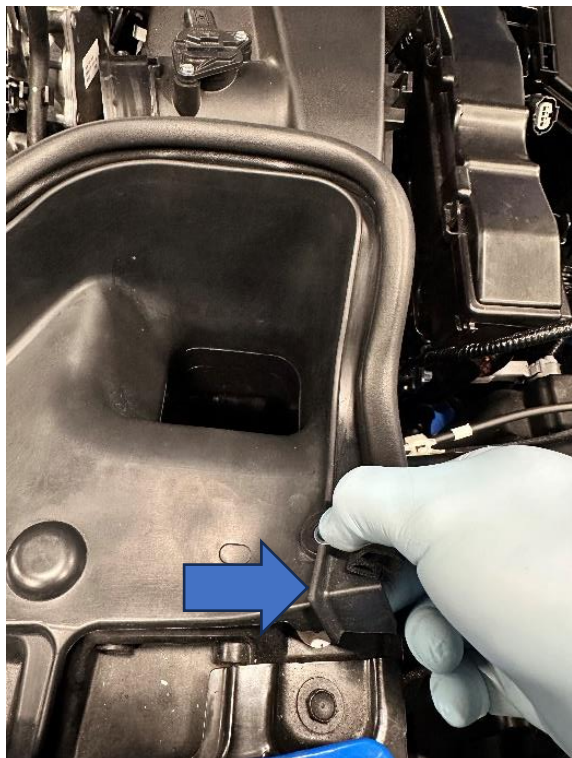
3. To remove the air box you will need to undo the two 10mm bolts at the front of the air guide followed by the two bolts holding the air box down. These are captive bolts so as you undo them, they won't come out of the air box.



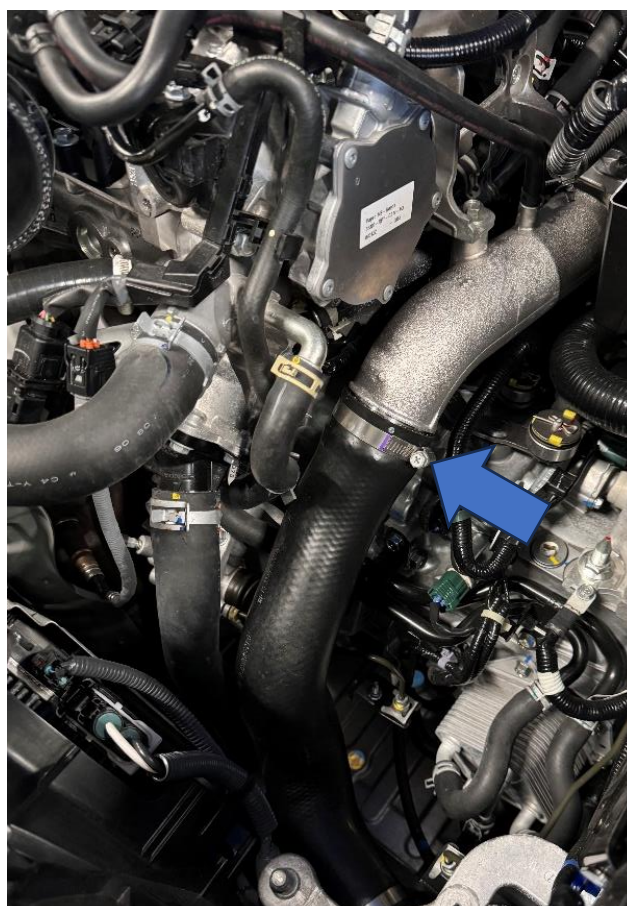
4. The wiring harness to the battery will need to be unclipped using a trim removal tool or flat-blade screwdriver.



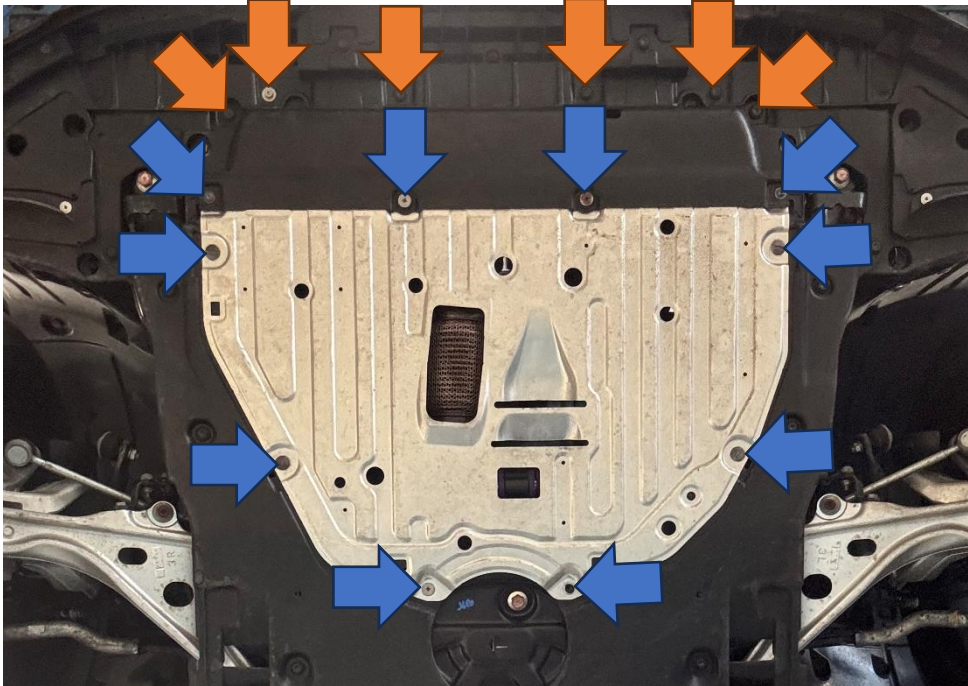
5. To release the air box lift the front right-hand corner of the air guide to release it and then lift the front of the air box itself to free it from its rubber mounting.



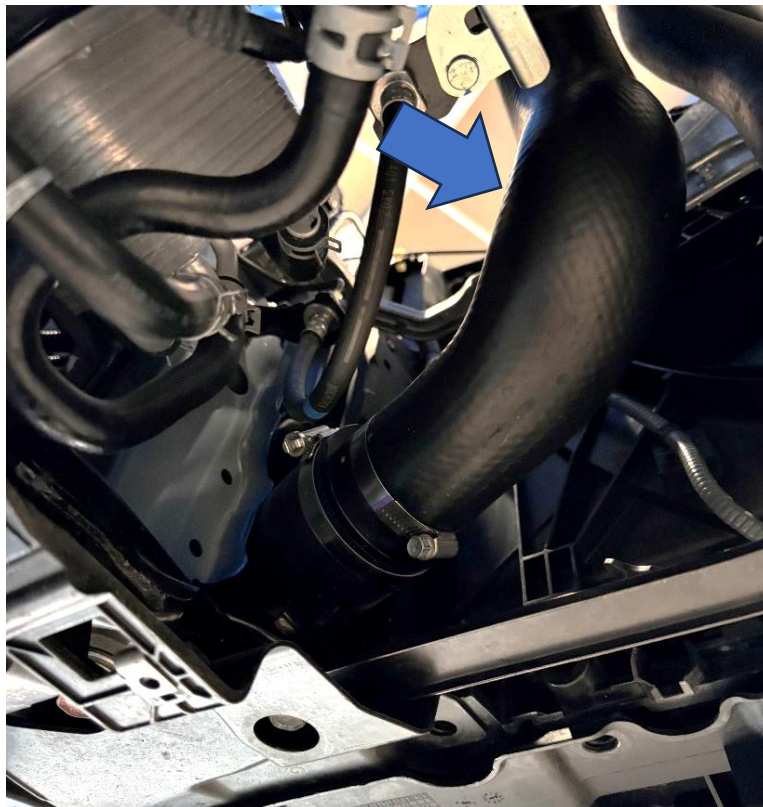
6. Undo the jubilee clip on the cold side boost pipe.



7. Working under the car, remove the centre undertray along with the front plastic part. Start by undoing the two large and two small cross head screws along the front engine of the service tray followed by the two at the rear and then turn the two flat head screws a half turn each side. The service tray will then slide towards the back and come away. The plastic front tray is removed by undoing the six plastic clips (orange arrows) and then sliding towards the back of the car.



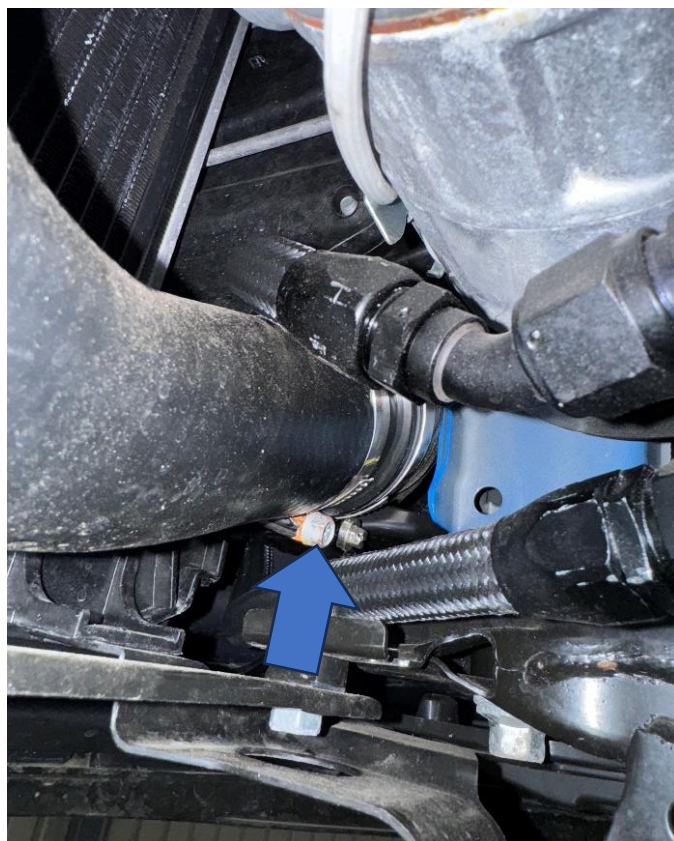
8. With the tray removed, locate the cold side boost pipe from the intercooler and undo the jubilee clip holding it in place. Then remove the hose together with the original hose joiner.



9. Install the new CNC joiner into the intercooler's hose followed by the new enlarged cold side boost hose with jubilee clips to secure. Lower the car down to install the top of the hose and secure with a jubilee clip.



10. On the hot side from the turbo, undo the jubilee clip that attaches the hose to the turbo outlet followed by the jubilee clip holding the joiner to the intercooler hose. With these both loosened, the hose and original joiner can be removed.



11. Install the new CNC joiner onto the silicone hose and then install it onto the car using supplied jubilee clips.



12. Finally, installation is complete. Ensure all jubilee clips are fully tightened tight and then reinstall the undertrays and air box in reverse of removal.