

# BMW M2 N55 Intercooler Fitting Instructions

## Tools Required:

- Access to a vehicle ramp or jack and axle stands.
- 1x Flat-Head Screwdriver
- 1x T20 Torx Socket/Driver

## Kit Contents:

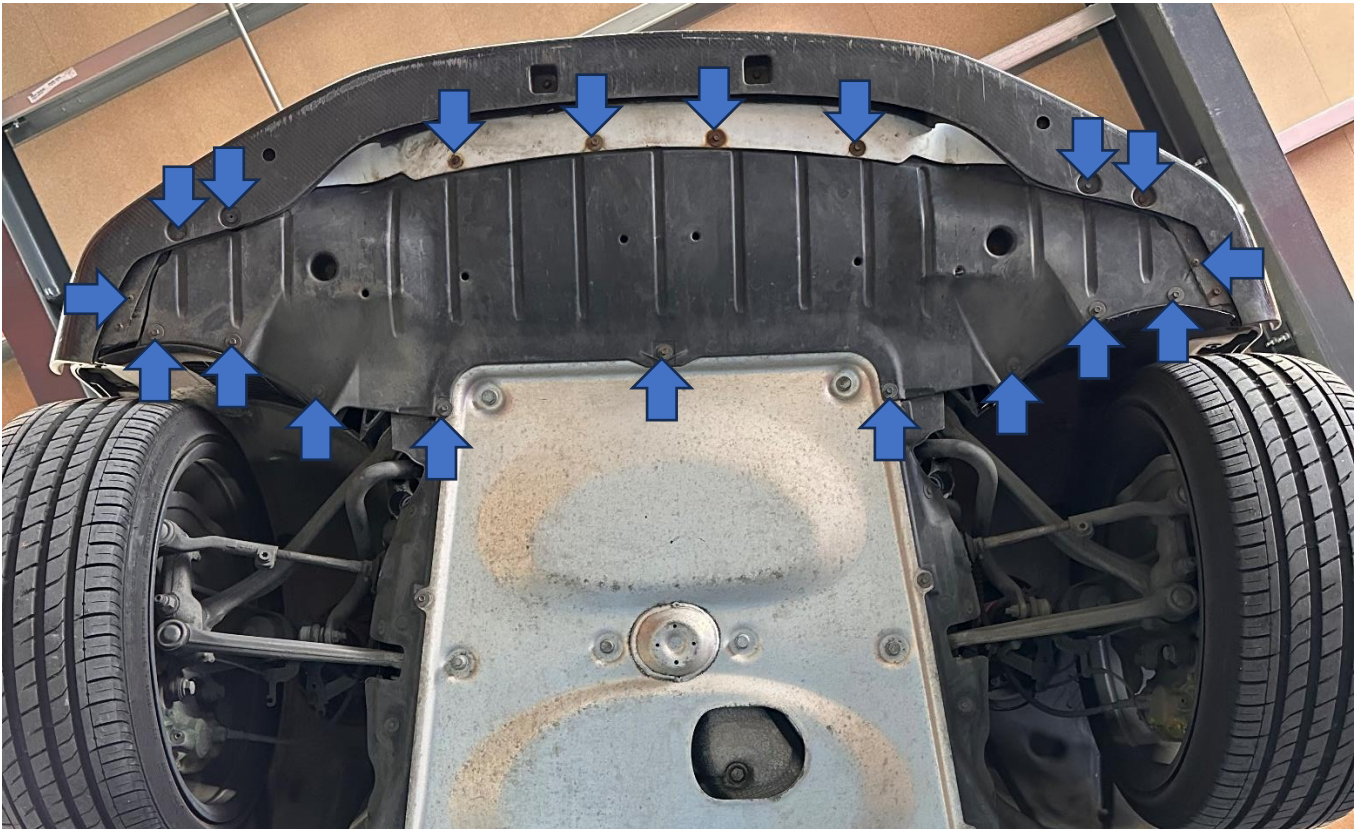
- 1x AIRTEC Motorsport Intercooler



PLEASE THOROUGHLY READ THESE INSTRUCTIONS AND MAKE SURE YOU ARE FAMILIAR  
WITH THE STEPS BEFORE CARRYING THEM OUT

# Instructions

1. Working under the car, remove the 8mm bolts securing the front undertray in place and once free, place aside to prevent damage.



2. Locate the spring clips securing each of the boost hoses onto the intercooler and use a flat-head screwdriver to release them.



3. Remove the two T25 bolts securing the original intercooler in place.



4. Carefully pull the plastic air guide down and then tilt the intercooler towards the front of the car to remove.





5. To locate the AIRTEC Motorsport intercooler in place, hold the plastic air guide out of the way to allow as much room as possible, then tilt the top of the intercooler towards the front of the car and once past the radiator support, use the locators on the side of the intercooler to fit into place.



6. Finally, once in position, secure the intercooler in place reusing the original bolts and then reattach the original boost pipes using the same spring clips. You can then refit the undertray in reverse of removal.

